# RIV998 Hydropneumatic tool for rivet nuts from M3 to M12



2 PHASES **TRIGGER STROKE ADJUSTMENT** 

#### Code 2237000

To place RIVSERT female rivet nuts in aluminium and steel from M3 to M12 (s/steel up to M10) and RIVBOLT male rivet nuts, from M4 to M8.

RIV998 to place rivet nuts using stroke adjustment. Automatic screwing by positioning the tie rod in the rivet nut, 1 PHASE rivet nut deformation, 2 PHASE rivet nut unscrewing.

The hydropneumatic system and the mechanical components used in the inside structure of the tool, when compared with other models, result to be much more reliable.

A tool feature is a reduction of the problems caused by the wear and tear of the components, and consequently, the tool will last much longer and work better.

The technical solutions adopted reduce the dimensions and the weight of the RIV998, which results to be a very handy tool.

## Spare parts for RIVSERT



Ø rivet nut	Tie rod code	Head code
МЗ	0327800	0328500
M4	0327900	0328600
M5	0328000	0328700
M6	0328100	0328800
M8	0328200	0328900
M10	0328300	0329000
* M12	0328400	0329100

<sup>\*</sup> Not included in the standard supply. To be ordered separately.

#### Spare parts for RIVBOLT



Ø rivet nut	Tie rod code	Head code
M4	2560900	2561200
M5	2561000	2561300
M6	2561100	2561400
M8	2583200	2700500

RIV998 is supplied in a case complete with tie rods and heads from M3 to M10 (M12 on request).

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# **Technical data and features**

6 bar	Air working pressure
5/7 bar	Min-max air pressure
7.5 lt	Air consumption per cycle (6 bar)
0/6.5 mm	Stroke
19000 N	Max power (6 bar)
2.405 Kg	Weight (without kit)
< 2,5 m/s <sup>2</sup>	Vibrations
< 70 dB (A)	Noise level

### **Optional**

**Ø**57

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Code	Description
3531800	KIT998-Special extended head



